

Welding Certificate

WECE-CPR-1090-2.00148.GSIMA.2014.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

KASTO Maschinenbau GmbH & Co. KG

**Industriestraße 14
77855 Achern
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

111, 135 (automatic), 135 (partly mechanized)

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3

**Responsible Welding
Coordinator**
(Title, Surname, Name, Qualification,
Date of birth)

Dipl.-Ing. Joachim Göppert, EWE born on: 29.08.1966

Substitute
(Title, Surname, Name, Qualification,
Date of birth)

see reverse

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

24.06.2014

Period of validity

05.11.2024

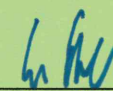
Remarks

see reverse

Place and date of issue

Mannheim, 13.10.2021
Ehrler




Dipl.-Ing. (FH) Ehrler
Head of test body

Welding Certificate

WECE-CPR-1090-2.00452.GSIMA.2017.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

KASTO Maschinenbau GmbH & Co. KG

**Industriestraße 14
77855 Achern
GERMANY**

welding shop

KASTO Maschinenbau GmbH & Co. KG Werk 3,
Gundelswinderweg 1, 96528 Schalkau, GERMANY

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

111, 135 (partly mechanized)

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Dipl.-Ing. Joachim Göppert, EWE

born on: 29.08.1966

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

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Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

05.12.2016

Period of validity

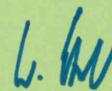
05.11.2024

Remarks

see reverse

Place and date of issue

Mannheim, 13.10.2021
Ehrler



Dipl.-Ing. (FH) Ehrler
Head of test body